

Product Bulletin #: 1015
Model: 21B
Topic: Maintenance Instructions
Effective Date: August 1, 1999

REYCO RECOMMENDED MAINTENANCE SCHEDULE

1. Pre-service inspection.
2. First service inspection, after 1000-3000 miles (1600-4800 km).
3. PM inspections required annually.
4. During replacement of any service parts.
5. Upon discovery of any loose components.

TORQUE REQUIREMENTS

1. Tighten u-bolt nuts—300-325 ft-lb (410-440 Nm).
2. Tighten 1" torque arm end nuts—140-160 ft-lb (190-220 Nm).
3. Tighten 5/8" torque arm clamp nuts—125-150 ft-lb (170-205 Nm).
4. Tighten 1" equalizer capscrews—400-450 ft-lb (545-610 Nm).
5. Tighten 1/2" spring retainer bolt—70-80 ft-lb (95-110 Nm).

VISUAL INSPECTION

1. Loose or missing fasteners.
2. Cracks in hangers or axle connection brackets.
3. Springs, centered in hangers and in good condition.

All torque values are with clean, dry fasteners and should only be verified with a quality wrench, of known accuracy. Failure to follow these recommendations could void warranty. Failure to maintain the specified torque values and/or to replace worn parts, can cause component and/or system failure resulting in an accident with consequent injury.

ft-lb = Foot-Pounds Nm = Newton-Meters

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