

Trailer Suspensions



74B STEEL SPRING SUSPENSION

TORQUE REQUIREMENTS

1. Tighten $\frac{3}{4}$ " or $\frac{7}{8}$ " U-Bolt Nuts	300-325 FP	410-440 Nm
2. Tighten 1 $\frac{1}{4}$ " Equalizer Shaft Nut	575-625 FP	780-850 Nm
3. Tighten 1" Torque Arm Bolt Nuts	600-625 FP	815-850 Nm
4. Tighten $\frac{3}{4}$ " Torque Arm Clamp Nuts	175-200 FP	240-270 Nm
5. Tighten $\frac{1}{2}$ " Spring Retainer Nuts	70-80 FP	95-110 Nm

FP = Foot – Pounds; Nm = Newton - Meters

1-800-753-0050
www.reycogranning.com

Reyco Granning Suspensions
1205 Industrial Park Drive
Mount Vernon, MO 65712
Phone: 417-466-2178
Fax: 417-466-3964