

Trailer Suspensions



23/25/30AR AIR RIDE SUSPENSION

| TORQUE REQUIREMENTS | | |
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| 1. Tighten 7/8" u-bolt nuts | 475-525 FP | 645-715 Nm |
| 2. Tighten 3/4" shock absorber end nuts | 150-175 FP | 205-240 Nm |
| 3. Tighten 1/2" upper and lower air spring mount nuts | 25-30 FP | 28-40 Nm |
| 4. Tighten 3/4" upper air spring mounting nuts | 40-45 FP | 55-60 Nm |
| 5. Tighten 1/4" air valve and linkage nut | 5 FP | 7 Nm |
| 6. Tighten 7/8" Rey-Align pivot shaft nut | 575-600 FP | 780-815 Nm |
| 7. Tighten 1 1/8" Rey-Align pivot bolt nut | 900-950 FP | 1220-1290 Nm |
| 8. Tighten 3/4" Rey-Align after tightening 7/8" pivot bolt | 60 FP | 81 Nm |

FP = Foot – Pounds; Nm = Newton - Meters

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